



Audi TT 225 Race Intercooler Installation instructions



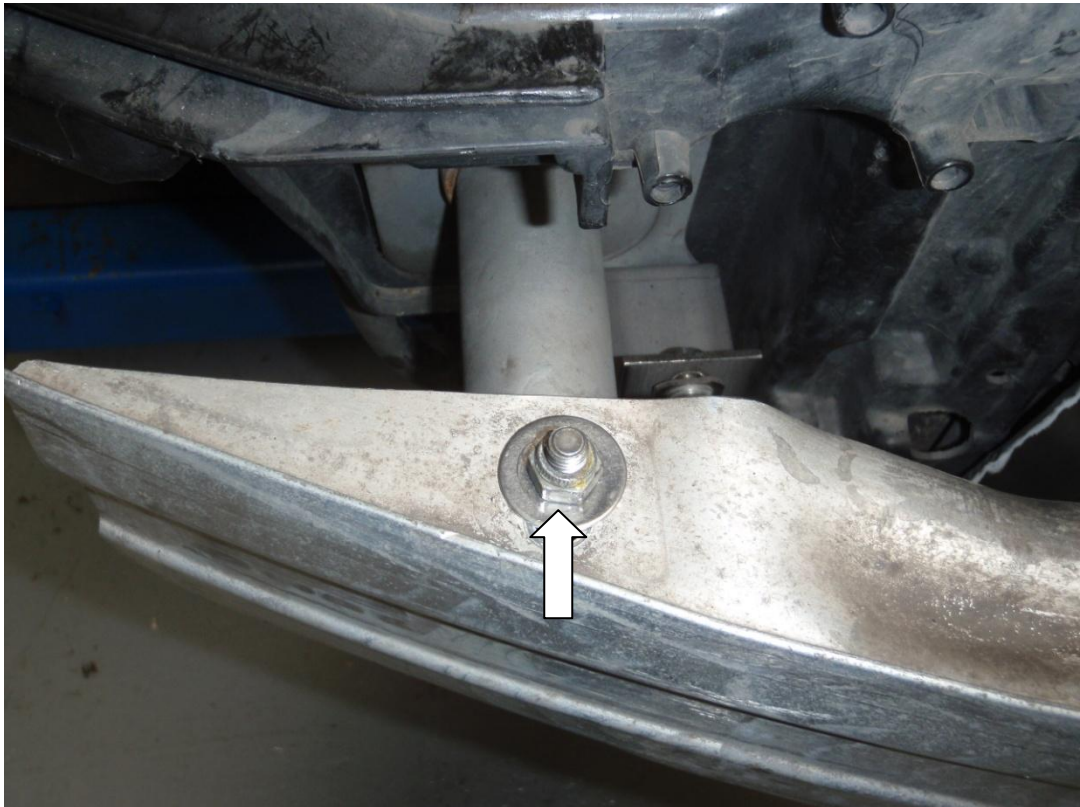
Tools Required:

13mm spanner
13mm drill bit
9mm drill bit
7mm drill bit
Drill

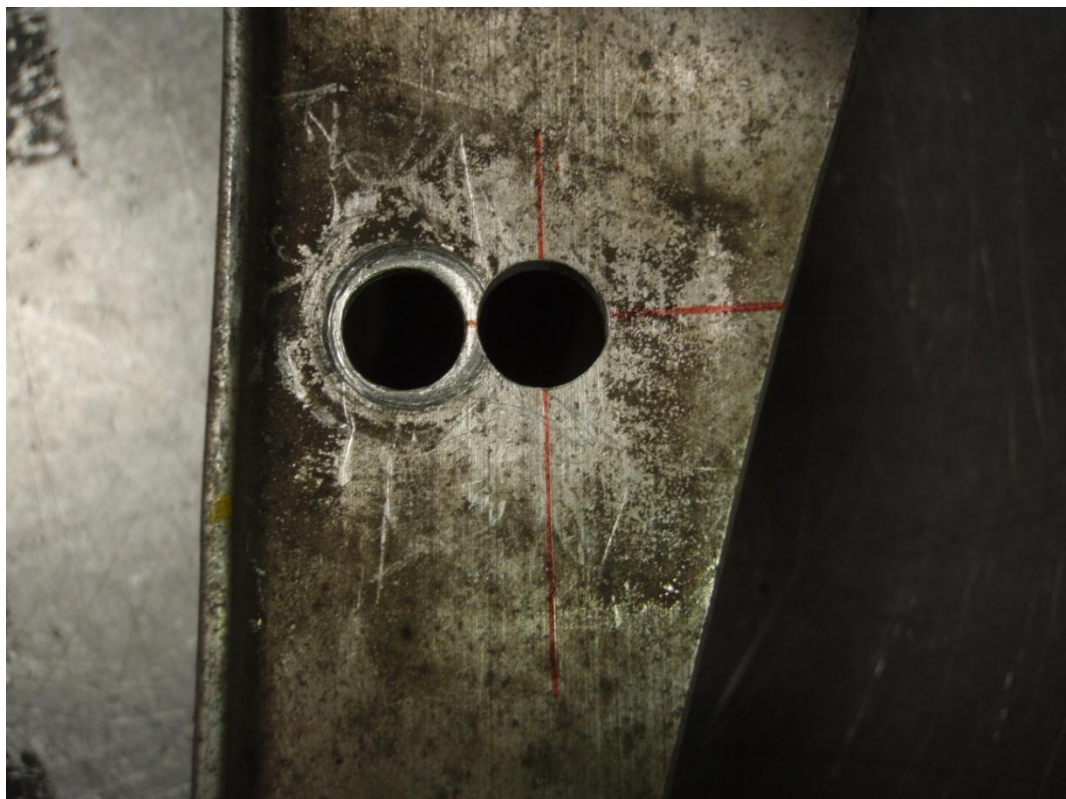
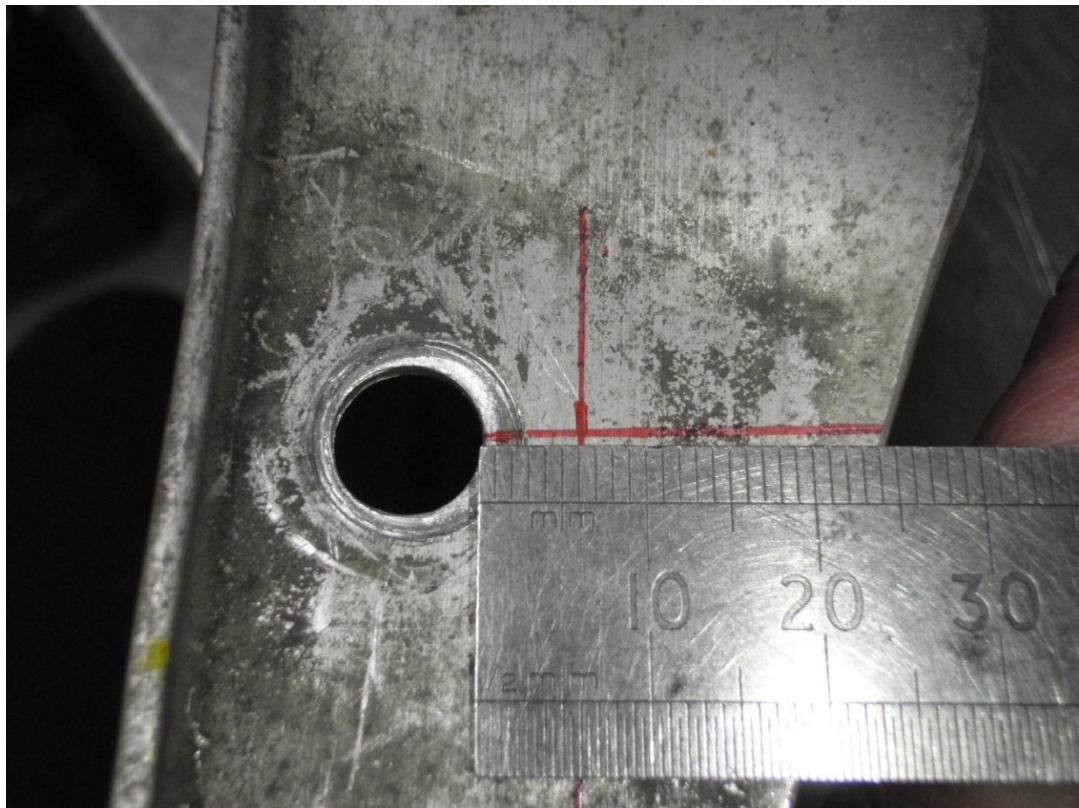
1. Remove the front bumper. Please follow our guide for the normal intercooler if you are unsure how to do this.



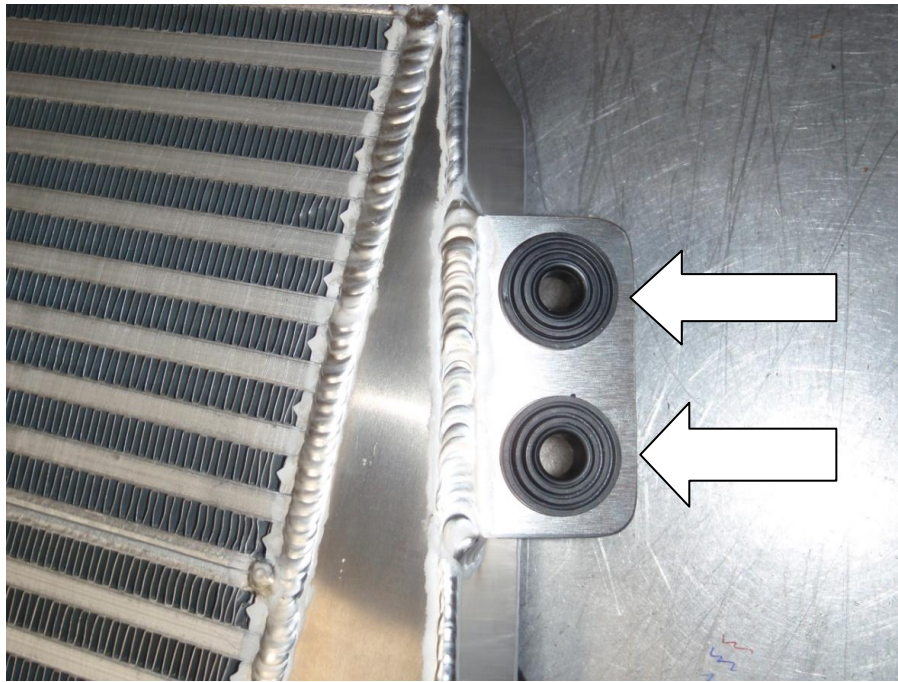
2. Using a 13mm spanner, undo the nut and bolt on each side of the crash bar.



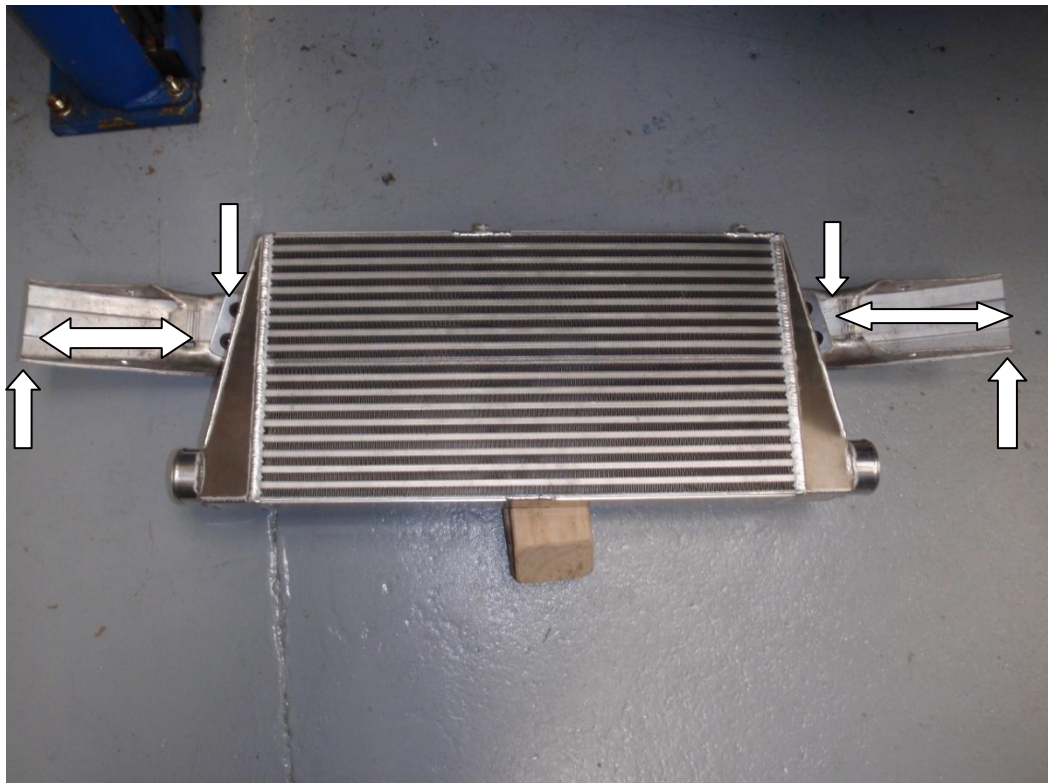
3. Mark back 6mm from the existing wholes on both top and bottom of the crash bar as seen below and drill using a 9mm drill bit.

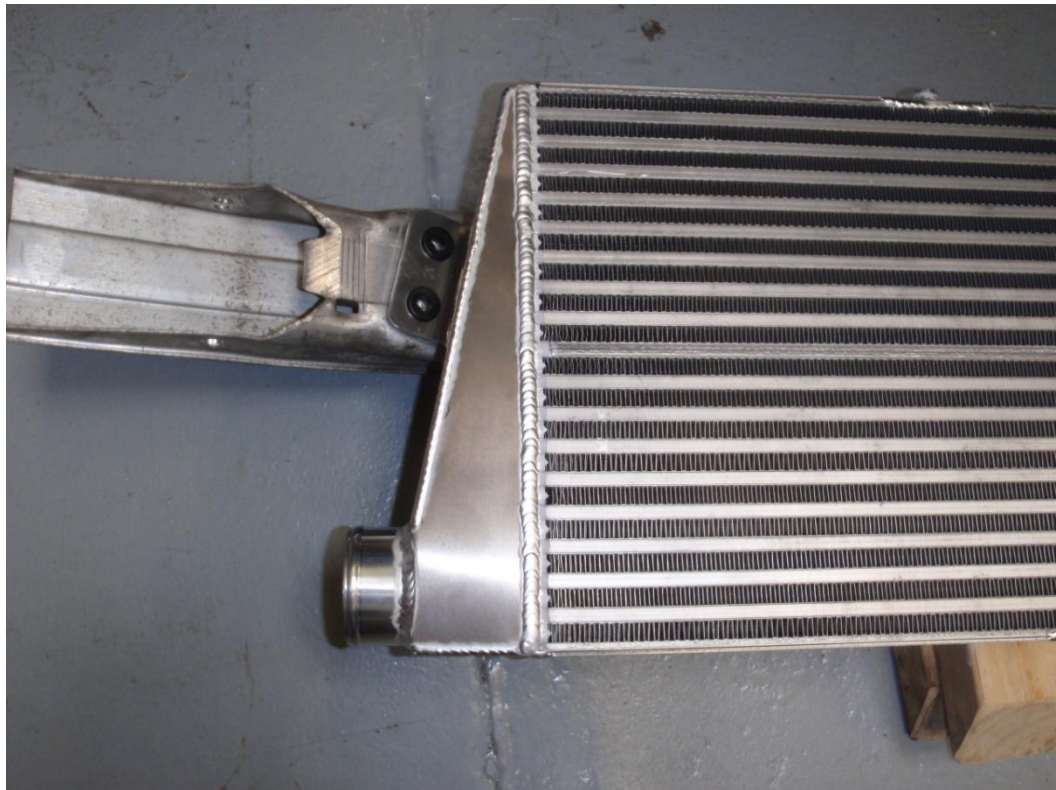


4. Place the rubber grommets into the brackets on each side of the intercooler.



5. Place the crash bar onto the floor and sit the intercooler over the top as seen in the picture below. Measure the outer edge of the intercooler bracket and the outer edge of the crash bar to make sure the intercooler is sat in the middle of the crash bar and mark the four holes.

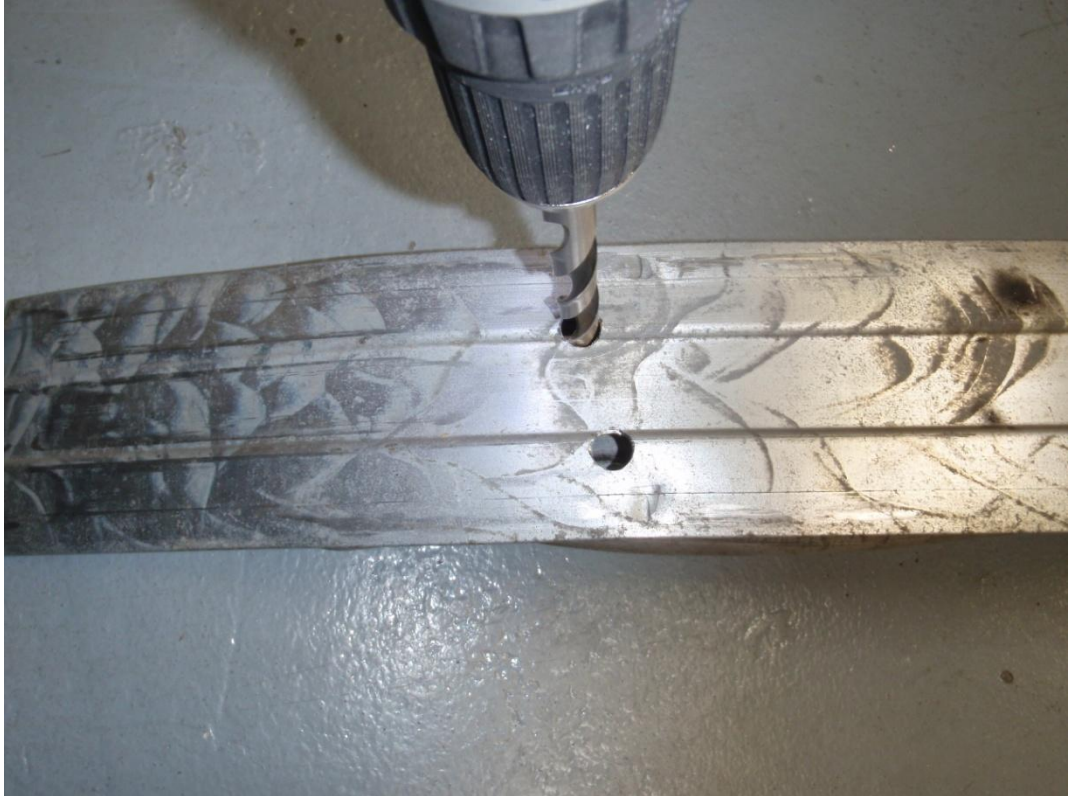




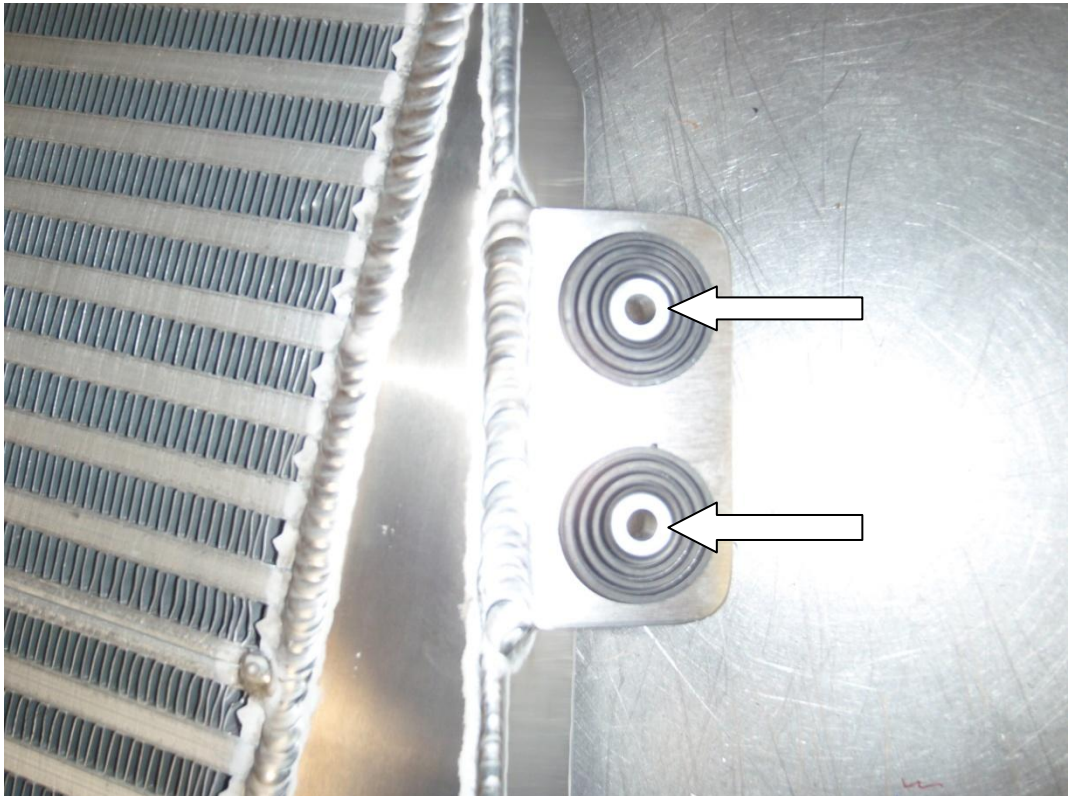
6. Now drill the four holes using a 7mm drill bit. The holes will need to pass through the entire thickness of the crash bar.



Turn the crash bar over and open out the holes on the front of the crash bar using a 13mm drill bit.



7. Now place the aluminium inserts into the centre of the rubber grommets.



8. Place the crash bar over the intercooler and align the holes you have just drilled. Using the four M6x50 A/cap bolts along with the M6 washers, place them through the front of the crash bar and grommets on the intercooler.



9. Once you have the bolts through, you will need to place the M6 penny washers and M6 nyloc nuts onto the end of the bolts and tighten.



10. Now refit the crash bar using the new holes drilled in step 3 using the existing bolts and M8 penny washers supplied.



Installation is now complete.

Thank you for using Forge Motorsport products



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FOR CUSTOM PIPEWORK TO FIT THIS INTERCOOLER YOU MAY WISH TO HAVE A LOOK AT THE SILICON HOSES WEBSITE

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